



Premium Dash Decals

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www.PremiumDashDecals.com
613-532-2587

Instructions for People That Don't Read Instructions

Thank you for your purchase of the 68-70 Rallye Dash Clock Decal Kit from **PremiumDashDecals.com!** Your kit comes with the following Decals:

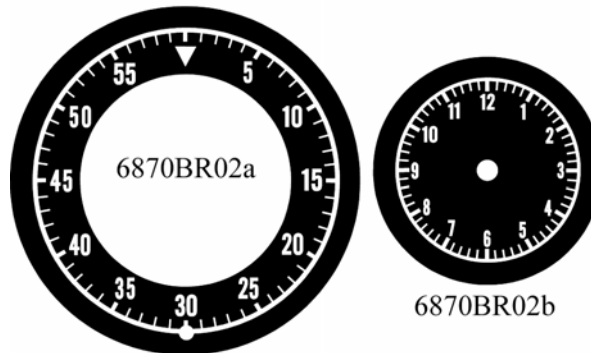


FIGURE 1 – Clock Refacing Kit Decals

Basic Instrument Refacing Steps:

- 1) Disassemble Cluster and remove the clock unit
- 2) Remove the clock hands using the following technique with a pair of scissors

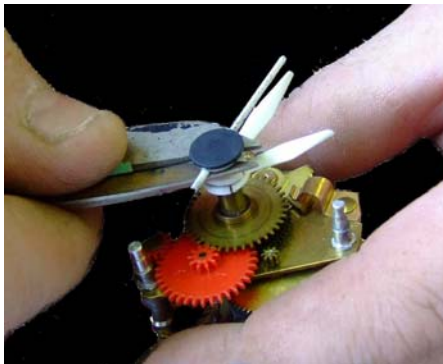


FIGURE 2 – Showing Technique to safely remove clock hands.

- 3) Unbend the metal tangs at the rear top and bottom of the minute ring and remove from clock mechanism and set aside.
- 4) Unbend the metal tangs at the rear top, bottom and sides of the hour face and remove from clock mechanism and set aside

- 5) **OPTIONAL:** Now is a good time to overhaul the original clock mechanism or replace it with a new quartz movement. Please note that for the purists, the new quartz movements only sweep the second hand smoothly and does not replicate the ticking motion of the original Mopar clocks.
- 6) Ensure gauge faces are smooth, rust free through a light sanding
- 7) Paint faces with **FLAT BLACK KRYLON** spray paint, masking odometer and small gauge movements
- 8) Paint clock hands flat white (Testors Header Flat White) and touch up white tip of second hand with brush or airbrush
- 9) Install all faces by removing all but a tiny portion of the backing at the top of the decal. This will act as a handle. You can now lay the decal on the face and move it around until correctly located. It will only stick down when pressure is applied. If you make a mistake carefully peel back up the decal and reposition



FIGURE 3 – Typical Installation technique using decal backing as a “handle”
(B body tic toc clock shown)

- 10) Smooth decal down moving from center to edges only using a Kleenex tissue protected finger. Once smoothed down, go around edges to ensure decal edges are set down tight to the face
- 11) Reinstall clock hour and minute faceplate bending tangs as originally found.
- 12) Reinstall clock hands at exactly the 12:00 position to ensure correct minute/second hand alignment.
- 13) Reinstall clock into cluster

Difficulties or Questions? Contact tech support: support@PremiumDashDecals.com
613-532-2587

A much more complete and thorough Installation Guide can be downloaded from the *PremiumDashDecals.com* website from the *SUPPORT* section

- Other products available from **PremiumDashDecals.com** for this instrument are:
- NEW quartz clock movements
 - New gray foam clock stem gasket (usually rotted off and missing)