



Premium Dash Decals

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www.PremiumDashDecals.com
613-532-2587

Instructions for People That Don't Read Instructions

Thank you for your purchase of the 68-70 Rallye Dash Instrument Decal Kit from **PremiumDashDecals.com!** Your kit comes with the following Decals:

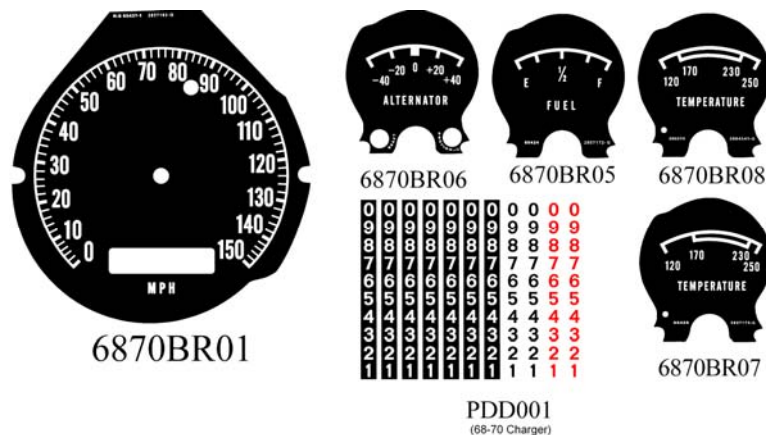


FIGURE 1 – Refacing Kit Decals

Basic Instrument Refacing Steps:

- 1) Disassemble Cluster and remove speedometer and gauges
- 2) Remove Speedometer Needle using a counter clockwise twisting motion.
- 3) Preferably remove ALTERNATOR/FUEL/OIL PRESSURE/TEMPERATURE gauge needles by unhooking needle wire loop from spring contacts with a jeweller's screwdriver
- 4) Ensure gauge faces are smooth, rust free through a light sanding
- 5) Paint faces with FLAT BLACK KRYLON spray paint, masking odometer and small gauge movements
- 6) Paint speedo and small gauge needles flat white (Testors Header Flat White) with brush or airbrush
- 7) Select temperature decal. Two are included in kit. Chrysler updated the TEMP gauge to deal with customer complaints that the gauge reading was incorrect. The original face is the #6879BR08 and the corrected face is #6879BR07.
- 8) Install all faces by removing all but a tiny portion of the backing at the top of the decal. This will act as a handle. You can now lay the decal on the face and move it around until correctly located. It will only stick down when pressure is applied. If you make a mistake carefully peel back up the decal and reposition. You will notice that each small gauge face has a different lower left hand side section with

some gauges having a small locator hole in different spots. This will also help you select the correct face for the gauge.



FIGURE 2 – Typical Installation technique using decal backing as a “handle”
(B body tic toc clock shown)

- 9) Smooth decal down moving from center to edges only using a Kleenex tissue protected finger. Once smoothed down, go around edges to ensure decal edges are set down tight to the face
- 10) Decal Odometer by taping all digits tight together and removing rear spring clip. Use supplied number strips to number speedo exactly as presented. Trying to change the odometer value by using decals will result in incorrect rollover operation of odo.
- 11) Reinstall odometer into speedo, apply speedo needle and all remaining gauge needles
- 12) Reinstall gauges into cluster

Difficulties or Questions? Contact tech support: support@PremiumDashDecals.com
613-532-2587

A much more complete and thorough Installation Guide can be downloaded from the *PremiumDashDecals.com* website from the *SUPPORT* section

Other products available from **PremiumDashDecals.com** for this instrument cluster are:

- NEW Full cluster overhaul gasket set
- Fully Electronic Voltage regulators
- NEW Rallye Dash circuit boards
- NEW chrome switch caps (hazard, headlights, wiper, washer, panel lights)
- Heater and AC Controls labels
- Speedometer paint mask (to easily paint center of needle black)
- Clock/tach delete panel paint mask (to repaint raised delete plate graphic)
- Ammeter insulating gasket