



# Premium Dash Decals

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www.PremiumDashDecals.com  
613-532-2587

## Instructions for People That Don't Read Instructions

Thank you for your purchase of the 68-70 Rallye Dash Clock/Tach Decal Kit from **PremiumDashDecals.com**! Your kit comes with the following Decals:

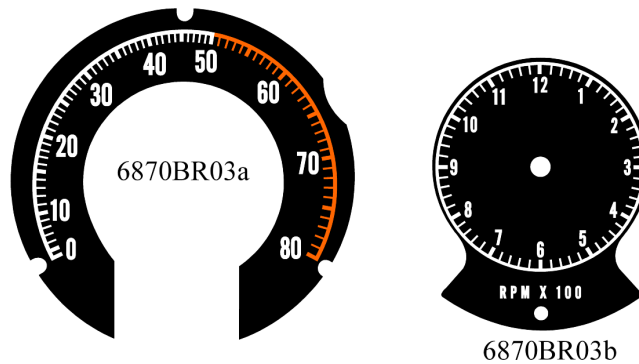


FIGURE 1 – Clock/Tach Refacing Kit Decals

Basic Instrument Refacing Steps:

- 1) Disassemble Cluster and remove the Tic Toc Tach clock/tach unit
- 2) Remove the clock hands using the following technique with a pair of scissors

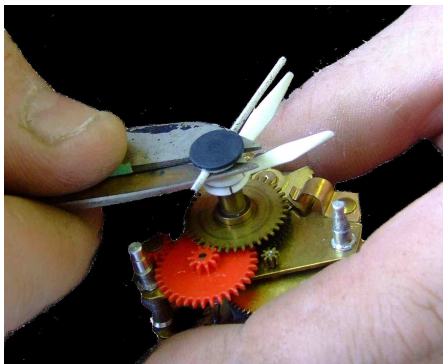


FIGURE 2 – Showing Technique to safely remove clock hands.

- 3) Separate clock unit from tach section by undoing two tiny screws on the underside of the clock and a third screw that holds the clock to the tach housing body.
- 4) Using a screwdriver remove brass contact from clock electrical terminal so that it will be able to slide through the hole in the housing after the grommet has been pushed out.
- 5) With clock out, unbend the metal tangs at the rear top and bottom of the clock face remove from clock mechanism and set aside.

- 6) **OPTIONAL:** Now is a good time to overhaul the original clock mechanism or replace it with a new quartz movement. Please note that for the purists, the new quartz movements only sweep the second hand smoothly and does not replicate the ticking motion of the original Mopar clocks.
- 7) Note that you cannot remove the tach indicator without resulting damage and as a result you will have to resurface and redecals the tach face with the needle installed. Simply use tape to tape it out of the way in other positions as needed
- 8) Ensure that the clock and tach faces are smooth, rust free through a light sanding
- 9) Paint faces with **FLAT BLACK KRYLON** spray paint
- 10) Paint clock hands flat white (Testors Header Flat White) and touch up white tip of second hand with brush or airbrush
- 11) Install all faces by removing all but a tiny portion of the backing at the top of the decal. This will act as a handle. You can now lay the decal on the face and move it around until correctly located. It will only stick down when pressure is applied. If you make a mistake carefully peel back up the decal and reposition.

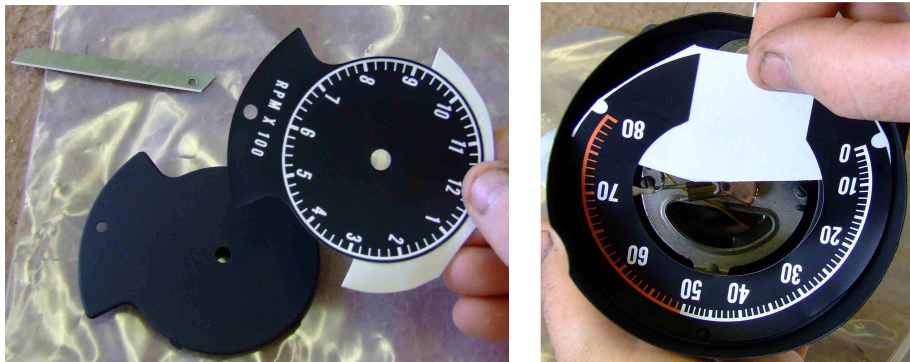


FIGURE 3 – Typical Installation techniques using decal backing as a “handle”

- 12) Smooth decal down moving from center to edges only using a Kleenex tissue protected finger. Once smoothed down, go around edges to ensure decal edges are set down tight to the face
- 13) Reinstall clock faceplate bending tangs as originally found.
- 14) Reinstall clock hands at exactly the 12:00 position to ensure correct minute/second hand alignment.
- 15) Reinstall clock into the Tic Toc Tach assembly using the three tiny screws, and ensuring to route the power cable out the housing correctly, installing the wiring connector body on the end when done.
- 16) Reinstall Tic Toc Tach unit into cluster

Difficulties or Questions? Contact tech support: [support@PremiumDashDecals.com](mailto:support@PremiumDashDecals.com)  
613-532-2587

**A much more complete and thorough Installation Guide can be downloaded from the *PremiumDashDecals.com* website from the *SUPPORT* section**

Other products available from **PremiumDashDecals.com** for this instrument are:

- NEW quartz clock movements