



Premium Dash Decals

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www.PremiumDashDecals.com
613-532-2587

Instructions for People That Don't Read Instructions

Thank you for your purchase of the 71-74 B Body Rallye Dash Clock Decal Kit from **PremiumDashDecals.com**! Your kit comes with the following Decal:



7174BR03

FIGURE 1 – Clock Refacing Kit Decals

Basic Instrument Refacing Steps:

- 1) Disassemble Cluster and remove the clock unit
- 2) Remove the clock hands using the following technique with a pair of scissors

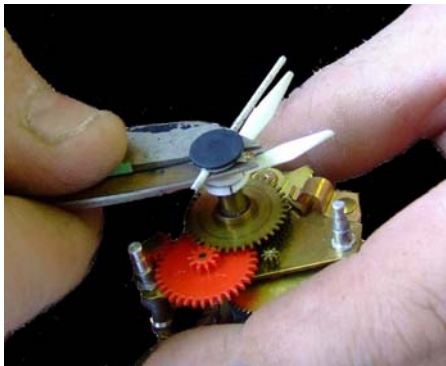


FIGURE 2 – Showing Technique to safely remove clock hands.

- 3) **OPTIONAL:** Unbend the metal tangs on the underside of the clock that secure the clock face to the mechanism. Please note that this clock can be decal'd without removing the mechanism, but its removal is highly recommended.
- 4) **OPTIONAL:** Now is a good time to examine and overhaul the original clock mechanism.

- 5) Ensure clock face is smooth and rust free through a light sanding
- 6) Paint clock face with FLAT BLACK KRYLON spray paint, masking clock movement if necessary
- 7) Paint clock hands flat indicator orange (exact match paint available from PremiumDashDecals.com) with a brush or airbrush
- 8) Install clock face by removing all but a tiny portion of the backing at the top of the decal. This will act as a handle. You can now lay the decal on the face and move it around until correctly located. It will only stick down when pressure is applied. If you make a mistake carefully peel back up the decal and reposition



FIGURE 3 – Typical Installation technique using decal backing as a “handle”
(B body tic toc clock shown)

- 9) Smooth decal down moving from center to edges only using a Kleenex tissue protected finger. This is especially important because these gauges are made with a concave curved shape. Failure to smooth from the center towards outside may result in wrinkles or creases. Once smoothed down, go around edges to ensure decal edges are set down tight to the face
- 10) Reinstall clock faceplate bending tangs as originally found (if removed).
- 11) Reinstall clock hands at exactly the 12:00 position to ensure correct minute/second hand alignment.
- 12) Reinstall clock into cluster

Difficulties or Questions? Contact tech support: support@PremiumDashDecals.com
613-532-2587

A much more complete and thorough Installation Guide can be downloaded from the *PremiumDashDecals.com* website from the *SUPPORT* section

- Other products available from **PremiumDashDecals.com** for this instrument are:
- Exact match flat fluorescent orange needle paint