



Premium Dash Decals

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www.PremiumDashDecals.com
613-532-2587

Instructions for People That Don't Read Instructions

Thank you for your purchase of the 71-74 Rallye Dash Instrument Decal Kit from **PremiumDashDecals.com!** Your kit comes with the following Decals:

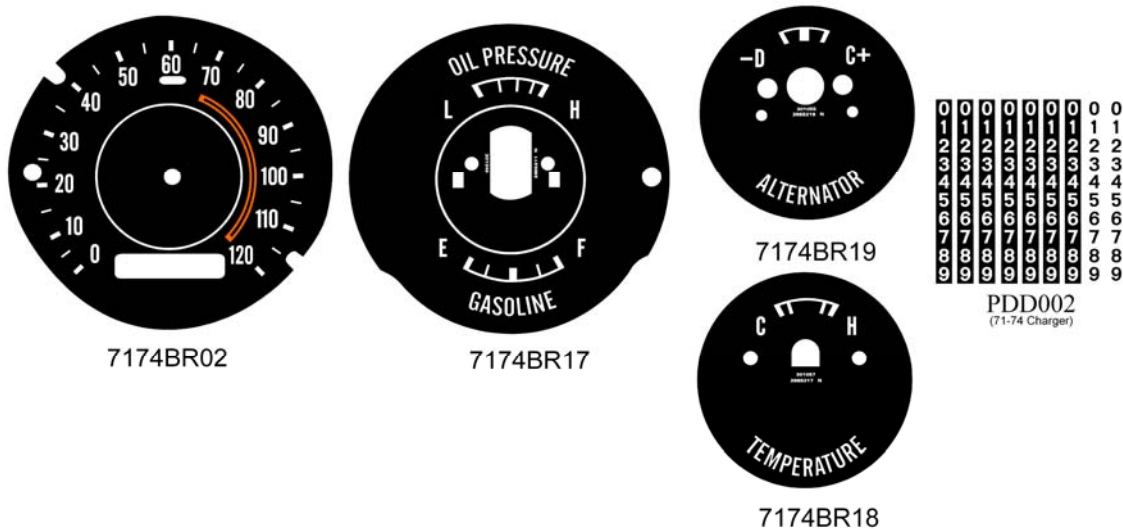


FIGURE 1 – Refacing Kit Decals

(Note: Speedometer supplied may be either 120MPH or 150MPH depending upon customer's needs)

Basic Instrument Refacing Steps:

- 1) Disassemble Cluster and remove speedometer and gauges
- 2) Remove Speedometer Needle using a counter clockwise twisting motion.
- 3) Preferably remove the ALTERNATOR gauge needle by unhooking needle wire loop from spring contacts with a jeweller's screwdriver. Note: all other decal faces can only be decaled with the OIL/ FUEL/TEMP needles removed.
- 4) Ensure gauge faces are smooth, rust free through a light sanding
- 5) Paint faces with FLAT BLACK KRYLON spray paint, masking odometer and small gauge movements
- 6) Paint speedo and small gauge needles flat fluorescent orange (exact paint available from PremiumDashDecals.com) with brush or airbrush
- 7) Install all faces by removing all but a tiny portion of the backing at the top of the decal. This will act as a handle. You can now lay the decal on the face and move

it around until correctly located. It will only stick down when pressure is applied. If you make a mistake carefully peel back up the decal and reposition.



FIGURE 2 – Typical Installation technique using decal backing as a “handle”
(B body tic toc clock shown)

- 8) Smooth decal down moving from center to edges only using a Kleenex tissue protected finger. This is especially important because these gauges are made with a concave curved shape. Failure to smooth from the center towards outside may result in wrinkles or creases. Once smoothed down, go around edges to ensure decal edges are set down tight to the face
- 9) Decal Odometer by taping all digits tight together and removing rear spring clip. Use supplied number strips to number speedo exactly as presented. Trying to change the odometer value by using decals will result in incorrect rollover operation of odo.
- 10) Reinstall odometer into speedo, apply speedo needle and all remaining gauge needles
- 11) Reinstall gauges into cluster

Difficulties or Questions? Contact tech support: support@PremiumDashDecals.com
613-532-2587

A much more complete and thorough Installation Guide can be downloaded from the *PremiumDashDecals.com* website from the *SUPPORT* section

Other products available from **PremiumDashDecals.com** for this instrument cluster are:

- NEW Full cluster overhaul gasket set
- Fully Electronic Voltage regulators
- Exact match flat fluorescent orange needle paint
- Heater and AC Controls labels
- Ammeter insulating gasket